



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D4278-045**  
**Job Sheet 171904**



**Part No:** D4278-045

**Job Qty:** 4 ea

**Part Name:** Rib Assembly, Fwd Cham



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/9/18

**Job Tracking No:**

**Due Date:** 2/16/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG D4278 REV C SHEET 3, D4277 REV D SHEETS 1,2,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 4 Ea  |            | 2/15/18  | 0.00      | 0.00    | Start Up Large Fab-6  |           | DG 2018-02-26 |
| 100   | Large Fab          | 4 pcs |            | 2/16/18  | 0.00      | 1.42    | Large Fab 1           |           | CG 2018-02-27 |
| 110   | QC                 | 4 pcs |            | 2/16/18  | 0.00      | 0.00    | QC9                   |           | PD 18-02-27   |
| 120   | QC                 | 4 pcs |            | 2/16/18  | 0.00      | 0.00    | QC5                   |           | PD 18-02-27   |
| 130   | Packaging          | 4 pcs |            | 2/16/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           | MM 18-2-28    |
| 140   | QC21-SA            | 4 Ea  |            | 2/16/18  | 0.00      | 0.00    | QC21                  |           |               |

Part Op 100 - 1- Assemble ribs and weld as per dwg use DT9820  
Descriptions: 130 - \*\*\*STOCK IN BASKET CELL\*\*\*

21  
9-60

FEB 27 2018

### Job BOM

| Part / Item | Component Name | Quantity    | Operation             | Container |
|-------------|----------------|-------------|-----------------------|-----------|
| D4277-11    | Rib            | 4 Ea (1 ea) | 90-Start up Operation |           |
| D4277-7     | Rib            | 4 Ea (1 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | D4277-11 5041326 | 4        | 0         | 0         |
|                       | D4277-7 B146374  | 4        | 4         | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/9/18 10:06 AM Dart.Gagnon.Michelle



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Container No: S045251



Part: D4278-045

Job No: 171904

Serial No/Batch: S045251

Revision: D4278, D4277

Inspector:

Date: 02/26/18

Master Unit 001160



Job No 171904